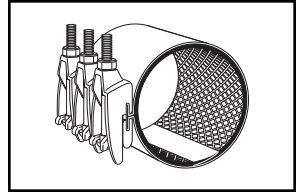


SUBMITTAL INFORMATION

Repair Clamps - (F1-xxx-length style)



2" TO 4" STAINLESS STEEL REPAIR CLAMPS WITH DUCTILE IRON LUGS

Optional Stainless Taps

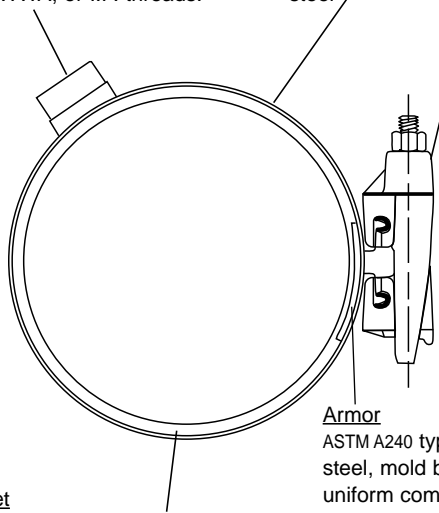
ASTM A240 type 304 stainless steel TIG welded to band. Available with AWWA, or I.P. threads.

Band

ASTM A240 type 304 stainless steel

Lugs

Ductile Iron per ASTM A536 Finish: Standard Shop Coat

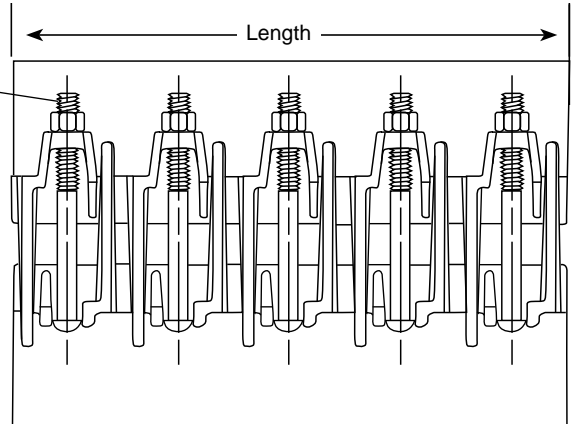


Nuts and Bolts

Low alloy steel per ASTM A242 and AWWA C111/A21.11

Optional

304 Stainless Steel Bolts and Nuts



Armor

ASTM A240 type 304 heavy gauge stainless steel, mold bonded into the gasket to insure uniform compression against the pipe

Gasket

Gridded Virgin SBR compounded for water service, per ASTM D2000. Buna-N, Nitrile, is available as optional material.

OUTLET THREAD TAP CODE

CC (AWWA) Thread			IP Thread		
THREAD	CODE NUMBER	MIN. CLAMP Sz.	THREAD	CODE NUMBER	MIN. CLAMP Sz.
3/4" CC	-CC3	2.63	3/4" IP	-IP3	2.63
1" CC	-CC4	2.63	1" IP	-IP4	2.63
1-1/4" CC	-CC5	3.70	1-1/4" IP	-IP5	3.70
1-1/2" CC	-CC6	4.25	1-1/2" IP	-IP6	3.70
2" CC	-CC7	4.73	2" IP	-IP7	4.25

NOM. PIPE SIZE	PIPE O.D. RANGE	LENGTH AND APPROXIMATE WEIGHT (LBS.)						BOLT SIZE	BAND THICKNESS	CATALOG NUMBER F1-XXX-LENGTH	✓ SUBMITTED ITEM(S)	
		7.5"	10"	12.5"	15"	20"	30"					
2"	2.35 - 2.63	7	9	12	14	n/a	n/a	5/8" x 6-1/2"	24 GA.	F1-263-		
2-1/4" - 2-1/2"	2.70 - 3.00	7	10	12	14	n/a	n/a			F1-300-		
										F1-325-		
3"	2.97 - 3.25	8	10	12	14	n/a	n/a			F1-370-		
										F1-400-		
3" - 4"	3.96 - 4.25	8	11	13	15	n/a	n/a			F1-425-		
										F1-473-		
4"	4.74 - 5.14	11	15	18	22	29	44			F1-514-		
										F1-535-		
										F1-562-		
Number of Bolts		3	4	5	6	8	12					

FEATURES

- Drop-in bolt design allows bolts to remain attached - no loose parts to lose in the ditch.
- Also available in two- and three- section clamps for a wider range of pipe sizes and tolerances.
- Optional Outlet Taps are available for repair of service line pull-outs. Add tapping code to catalog number.
- All welds are fully passivated to restore corrosion resistant characteristics of stainless steel.
- Removable Lugs
- UL Classified to ANSI/NSF Standard 61

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The Ford Meter Box Company, Inc.

P.O. Box 443, Wabash, Indiana U.S.A. 46992-0443

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Overseas Fax: 260-563-0167

http://www.fordmeterbox.com

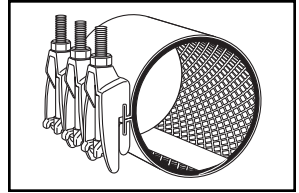
04/13/11

Submitted By:

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SUBMITTAL INFORMATION

Repair Clamps - (F1-xxx-length style)



6" TO 8" STAINLESS STEEL REPAIR CLAMPS WITH DUCTILE IRON LUGS



Optional Stainless Taps

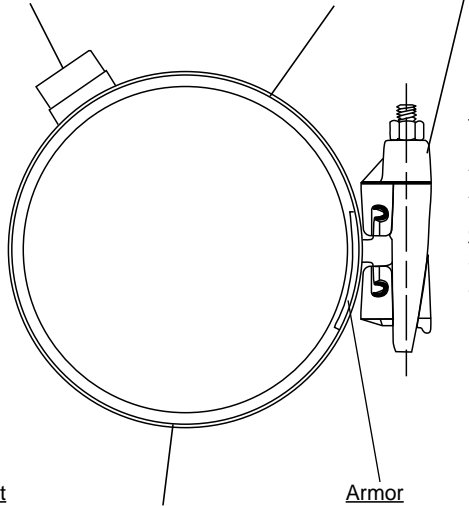
ASTM A240 type 304 stainless steel TIG welded to band. Available with AWWA, or I.P. threads.

Band

ASTM A240 type 304 stainless steel

Lugs

Ductile Iron per ASTM A536 Finish: Standard Shop Coat

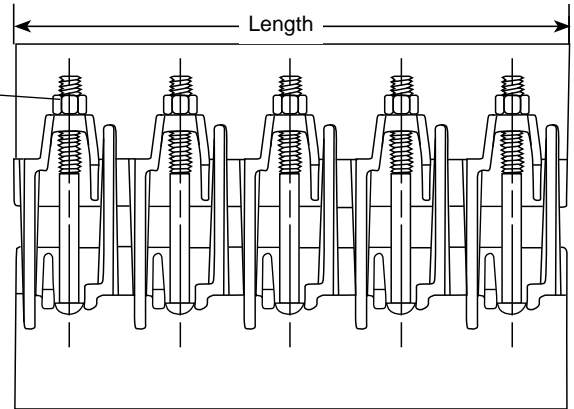


Nuts and Bolts

Low alloy steel per ASTM A242 and AWWA C111/A21.11

Optional

304 Stainless Steel Bolts and Nuts



Gasket

Gridded Virgin SBR compounded for water service, per ASTM D2000. Buna-N, Nitrile, is available as optional material.

Armor

ASTM A240 type 304 heavy gauge stainless steel, mold bonded into the gasket to insure uniform compression against the pipe

OUTLET THREAD TAP CODE

CC (AWWA) THREAD		IP THREAD	
THREAD	CODE NUMBER	THREAD	CODE No.
3/4" CC	-CC3	3/4" IP	-IP3
1" CC	-CC4	1" IP	-IP4
1-1/4" CC	-CC5	1-1/4" IP	-IP5
1-1/2" CC	-CC6	1-1/2" IP	-IP6
2" CC	-CC7	2" IP	-IP7

NOM. PIPE SIZE	PIPE O.D. RANGE	LENGTH AND APPROXIMATE WEIGHT (LBS.)						BOLT SIZE	BAND THICKNESS	CATALOG NUMBER F1-XXX-LENGTH	✓ SUBMITTED ITEM(S)	
		7.5"	10"	12.5"	15"	20"	30"					
6"	5.95 - 6.35	12	16	20	24	32	48	5/8" x 6-1/2"	20 GA.	F1-635-		
	6.56 - 6.96									F1-696-		
	6.84 - 7.24									F1-724-		
	7.05 - 7.45									F1-745-		
	7.45 - 7.85									F1-785-		
8"	7.95 - 8.35	14	19	23	28	37	55			F1-835-		
	8.00 - 8.40									F1-840-		
	8.54 - 8.94									F1-894-		
	8.99 - 9.39									F1-939-		
	9.27 - 9.67									F1-967-		
	9.70 - 10.10	15	20	25	29	38	58			F1-1010-		
Number of Bolts		3	4	5	6	8	12					

FEATURES

- Drop-in bolt design allows bolts to remain attached - no loose parts to lose in the ditch
- Also available in two- and three- section clamps for a wider range of pipe sizes and tolerances
- Optional Outlet Taps are available for repair of service line pull-outs. Add tapping code to catalog number
- All welds are fully passivated to restore corrosion resistant characteristics of stainless steel
- Removable lugs
- UL Classified to ANSI/NSF Standard 61

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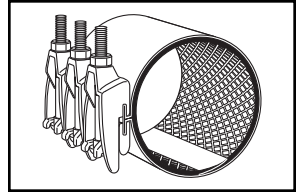
http://www.fordmeterbox.com

04/13/11

Submitted By:

SUBMITTAL INFORMATION

Repair Clamps - (F1-xxxx-length style)

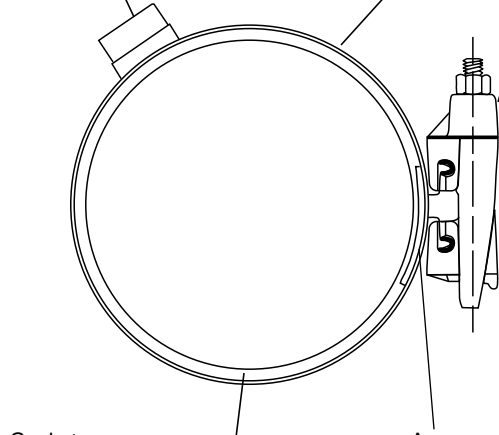


10" AND 12" STAINLESS STEEL REPAIR CLAMPS WITH DUCTILE IRON LUGS

Optional Stainless Taps
ASTM A240 type 304 stainless steel TIG welded to band. Available with AWWA, or I.P. threads.

Band
ASTM A240 type 304 stainless steel

Lugs
Ductile Iron per ASTM A536 Finish: Standard Shop Coat

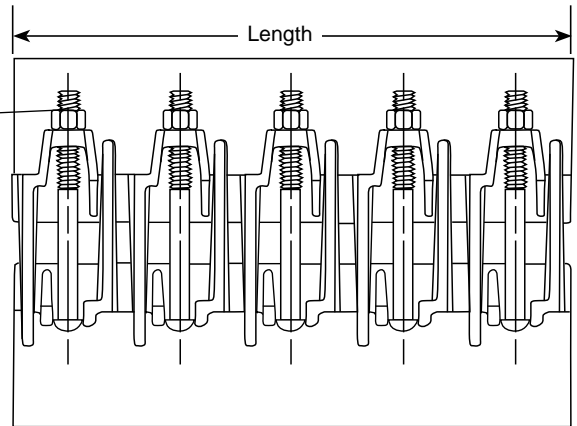


Nuts and Bolts
Low alloy steel per ASTM A242 and AWWA C111/A21.11

Optional
304 Stainless Steel Bolts and Nuts

Gasket
Gridded Virgin SBR compounded for water service, per ASTM D2000. Buna-N, Nitrile, is available as optional material.

Armor
ASTM A240 type 304 heavy gauge stainless steel, mold bonded into the gasket to insure uniform compression against the pipe



OUTLET THREAD TAP CODE

CC (AWWA) Thread		IP Thread	
THREAD	CODE NUMBER	THREAD	CODE No.
3/4" CC	-CC3	3/4" IP	-IP3
1" CC	-CC4	1" IP	-IP4
1-1/4" CC	-CC5	1-1/4" IP	-IP5
1-1/2" CC	-CC6	1-1/2" IP	-IP6
2" CC	-CC7	2" IP	-IP7

NOM. PIPE SIZE	PIPE O.D. RANGE	LENGTH AND APPROXIMATE WEIGHT (LBS.)						BOLT SIZE	BAND THICKNESS	CATALOG NUMBER F1-XXXX-LENGTH	✓ SUBMITTED ITEM(S)
		7.5"	10"	12.5"	15"	20"	30"				
10"	10.10 - 10.50							5/8" x 6-1/2"	20 GA.	F1-1050-	
	10.64 - 11.04									F1-1104-	
	11.04 - 11.44	16	21	26	31	41	62			F1-1144-	
	11.34 - 11.74									F1-1174-	
	11.75 - 12.15									F1-1215-	
12"	12.00 - 12.40									F1-1240-	
	12.10 - 12.50	17	22	28	33	44	67			F1-1250-	
	12.62 - 13.02									F1-1302-	
	13.10 - 13.50									F1-1350-	
	13.40 - 13.80									F1-1380-	
	13.70 - 14.10	18	23	29	35	46	70			F1-1410-	
	14.00 - 14.40									F1-1440-	
Number of Bolts		3	4	5	6	8	12				

FEATURES

- Drop-in bolt design allows bolts to remain attached - no loose parts to lose in the ditch
- Also available in two- and three- section clamps for a wider range of pipe sizes and tolerances
- Optional Outlet Taps are available for repair of service line pull-outs. Add tapping code to catalog number
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